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04- 3-25; 3:43PM; ION PATENT

ABSTRACT OF THE DISCLOSURE

The image forming apparatus includes a first ink-jet recording head which forms a first layer having first undulations in accordance with an image to be recorded, a second ink-jet recording head which performs image recording of the image to be recorded and a third ink-jet recording head which forms a second layer having second undulations that are also in accordance with the image to be recorded but larger than the first undulations of the first layer that is to be formed by the first ink-jet recording head.